

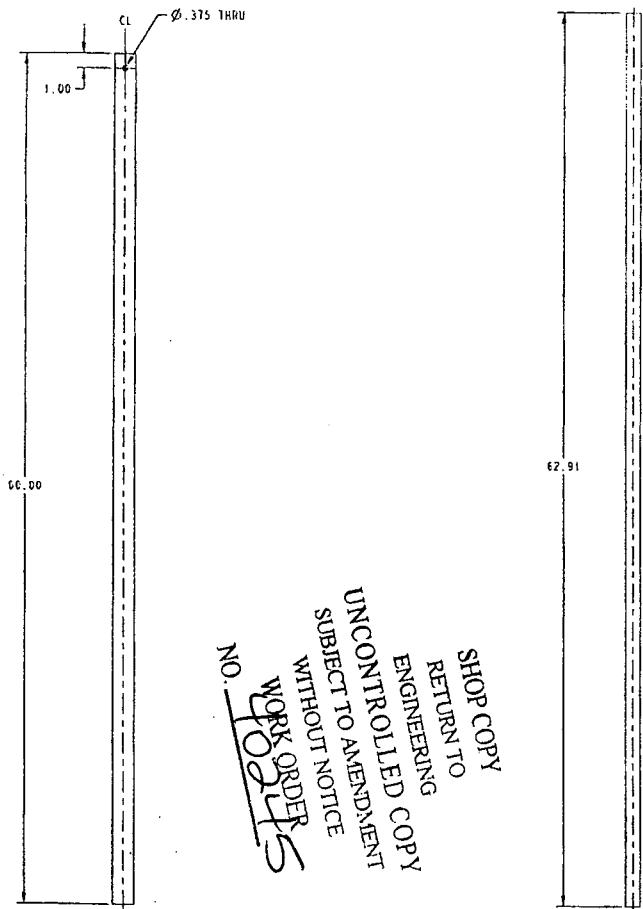
W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

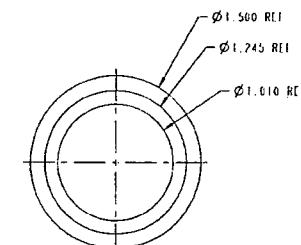
RELEASED
4/20/2020



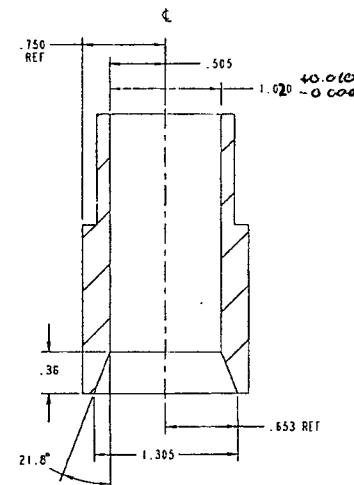
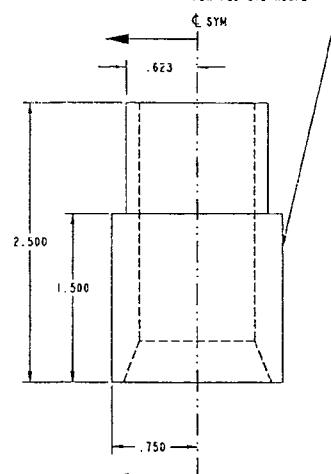
SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 40245

-285 UPPER TUBE, BLADE POSITIONER
① MATL: 1.50 O/D X .125 WALL, 6061-T6, WW-T-700/6
SCALE 0.250

-295 EXTENSION TUBE, BLADE POSITIONER
① MATL: 1.00 O/D X .065 WALL, 6061-T6, WW-T-700/6
SCALE 0.250



THREAD 1-9/16 (1.563) UNEF-2A
PER FED-STD-R28/2



① -289 STATIONARY HANDLE ADJUSTMENT FITTING
JLM

MATL: 6061-T6, QQ-A-200/8
SCALE 2.000

PREMIER AVIATION, INC.
3201 Aviation Parkway, Grand Prairie, Texas 75090
FAX: 972-237-1212
E-MAIL: DOSUV8@PARKLINK.COM REF: 81
B67-43001
SHEET: 1 OF 1
SCALE: 1:1
DATE: 04/20/2020

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 8:45:50 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: UPPER TUBE, BLADE POSITIONER

Job Number: 40245

Part Number: PB6743001285

Job Number:



Seq. #: Machine Or Operation:

Description :

6.0 HAND FINISHING1

HAND FINISHING RESOURCE #1



FL 0807-31

(5)

Comment: HAND FINISHING RESOURCE #1

7.0 POWDER COATING

POWDER COATING



M102316



(SX)

Comment: POWDER COATING

Powder Coat Green Sandtex (Ref: 4.3.5.8) as per QSI 005 4.3

START TIME: 3:10

10:00

OVEN TEMPERATURE: 325

FINISH TIME: 3:40

M-F 08/07/31

8.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



(5)

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

9.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Pat Evans

M-F 08-08-26

10.0 QC21

FINAL INSPECTION/W/O RELEASE



08/08/2011

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



M-F 08-08-26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Friday, 7/4/2008 8:45:50 AM
 User: Kim Johnston

Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	UPPER TUBE, BLADE POSITIONER	
Job Number	40245				
Estimate Number	13442				
P.O. Number			Part Number	PB6743001285	
This Issue	7/4/2008	S.O. No.	Drawing Number	B6743001 P.37	
Prsht Rev.	NC		Project Number	N/A	
First Issue	/ /	Type	Drawing Revision	B1	
Previous Run			Material		
Written By	<i>7/4/08 07 04</i>		Due Date	7/10/2008	Qty:
Checked & Approved By					<i>5</i>
Comment	Est Rev:A 08-06-27 new issue DD verified by:ec				

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	M6061T6T1500W125	6061T6 TUBE 1.500X.125W
	Comment: Qty.: 5.2500 f(s)/Unit Total : 26.2500 f(s) 6061T6 TUBE 1.500X.125W batch: <i>m106147=3 m108626=2</i>	<i>7/4/08 07 04</i>
2.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1	
	1- cut to length as per dwg 2- deburr	<i>7/4/08 07 04</i>
3.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	<i>7/4/08 07 04</i>
4.0	MILLING CONV.	CONVENTIONAL MILLING MACHINE
	Comment: CONVENTIONAL MILLING MACHINE 1- drill hole as per dwg 2- deburr	<i>7/4/08 07 08</i>
5.0	QC5	INSPECT WORK TO CURRENT STEP
	Comment: INSPECT WORK TO CURRENT STEP	<i>7/4/08 07 08</i>